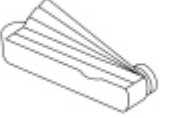


## Cylinder Block Distortion

### Special Tool(s)

 <p>ST1271-A</p>	<p>Feeler Gauge Set 303-D027 (D81L-4201-A) or equivalent</p>
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**NOTE:** Refer to the appropriate Section 303-01 for the specification.

1. **NOTE:** Use a Straightedge that is calibrated by the manufacturer to be flat within 0.005 mm (0.0002 in) per running foot of length, such as Snap-On® GA438A or equivalent. For example, if the Straightedge is 61 cm (24 in) long, the machined edge must be flat within 0.010 mm (0.0004 in) from end to end.

Use a Straightedge and a Feeler Gauge Set to inspect the cylinder block for flatness.

